



Side Rocker Installation Instructions

Guidelines

- ◆ Trial fit all parts prior to painting
- ◆ Do not use the side rockers as an attachment point for tie downs
- ◆ Every 3-6 months, make sure all fasteners are secure and check for any signs of detachment.
- ◆ It is recommended that 2 people install this kit
- ◆ During the painting process, make sure that the parts are not baked at more than 240 degrees (F).

Included in kit:

A	9006-1011-01	Side Rocker LH	Qty-1
B	9006-1012-01	Side Rocker RH	Qty-1
C	65001-XX	Push Pin	Qty-14
D	N/A	Double Sided Tape	Qty-2
E	N/A	Adhesion Promoter	Qty-2

Tools Required

- ◆ 3/8" drill
- ◆ 9.5mm or 3/8" drill bit
- ◆ T20 Torx screwdriver

Installation Instructions-Vehicle Prep and Part Prep

Note: Prior to performing installation, make sure the vehicle surface and side rockers are at least 65° F (18°C). Also, clean all contact areas of vehicle with 80/20 alcohol/water solution. Make sure all areas are dry and free of all dirt and contaminants.

Note: With ¾" masking tape, tape off inside top tape locations with masking tape before having part painted. Remove masking tape before applying the 3M adhesive double sided tape. **See Picture 1.**

- 1) Wipe down inside tape flange with 80/20 alcohol/water mix. Allow to dry.
- 2) Apply supplied adhesion promoter to tape area. Allow to dry.
- 3) Apply double sided tape to the inside-top tape edge of the rockers leaving approximately 1mm from the top edge. **See picture 2.**
- 4) Using masking tape, tape the leads to the face of the part. **See Picture 3.**

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- 5) Inside both front wheel wells (rear of the opening), remove the lower T20 torx screws that attach the wheel liner to the stock rocker. These screws will be re-used in the installation process of the new rocker.

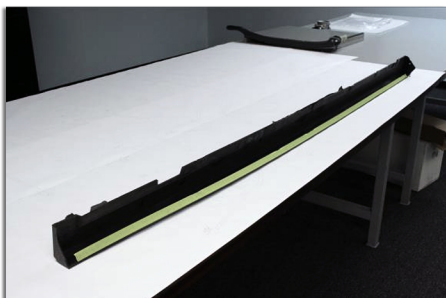
Installation Instructions-Side Rockers to Vehicle

- 1) Take the left hand side rocker and put in position on vehicle (2 people required).
- 2) Utilizing the T20 torx screw removed in step 5 above, insert through the hole in the new rocker and tighten. Do not torque at this time. **See picture 4.**
- 3) Make sure that the Havoc rocker is sitting flush against the bottom of the OEM rocker and tight along the top edge of the OEM rocker.
- 4) Starting at the front of the vehicle, slowly pull the tape lead towards the rear of the vehicle applying pressure to the Havoc rocker. **See Picture 5.**
- 5) Once the tape has been removed, make sure the fit is tight and secure to the OEM rocker.
- 6) Using a 9.5mm or 3/8" drill bit, drill 7 (equally spaced) holes using the Havoc rocker as the drill template.

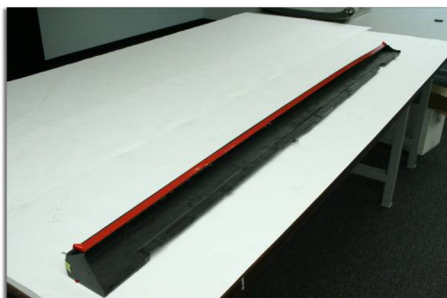
NOTE: It is recommended that you insert a push-pin after each hole that you drill. See Picture 6.

- 7) When complete, check that all fasteners are tight and secure.
- 8) Follow the same steps for the right hand rocker.
- 9) Let vehicle sit for 12 hours before driving to allow for tape to properly cure and adhere to the paint surface.

1.



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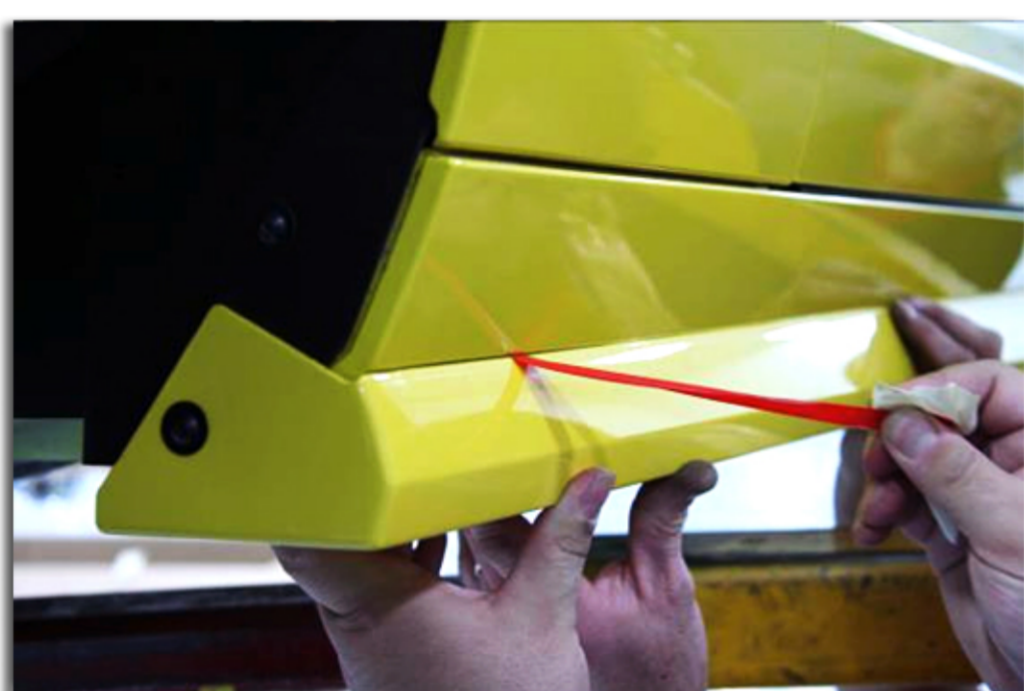
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