



Rear Diffuser Installation Instructions

Guidelines

- ◆ Trial fit all parts prior to painting
- ◆ Do not use the diffuser as an attachment point for tie downs
- ◆ Every 3-6 months, make sure all fasteners are secure and check for any signs of detachment.
- ◆ It is recommended that 2 people install this kit
- ◆ During the painting process, make sure that the parts are not baked at more than 240 degrees (F).
- ◆ It is best to remove the 2 rear tire/wheel assemblies for this installation

Included in kit:

Letter	Part Number	Description	Quantity
A	9006-1002-01	Diffuser-Outer	1
B	9006-1003-01	Diffuser-Inner	1
C	85032-PA	Clip	16
D	N/A	8mm U-Clip	6
E	N/A	Double Sided Tape	2
F	95038-XX	Adhesion Promoter	1
G	65001-XX	8mm Push Pin	2

Tools Required

- ◆ Push Pin Puller
- ◆ 7mm socket
- ◆ #2 Screwdriver
- ◆ 9mm or 5/16" drill bit

Installation Instructions-Vehicle Prep and Part Prep

Note: Prior to performing installation, make sure the vehicle surface and diffuser are at least 65° F (18°C). Also, clean all contact areas of vehicle with 80/20 alcohol/water solution. Make sure all areas are dry and free of all dirt and contaminants.

Note: With ¾" masking tape, tape off the two outside tab locations with masking tape before having part painted. Remove masking tape before applying the 3M adhesive double sided tape. **See Picture 1.**

- 1) Wipe down outside tabs with 80/20 alcohol/water mix. Allow to dry.

- 2) Apply supplied adhesion promoter to tape area. Allow to dry.
- 3) Apply double sided tape to the outside tabs of the diffuser covering entire surface. 2 pieces of tape are supplied with your kit. **See picture 2.**
- 4) Open trunk lid and remove both plastic corner covers by removing 3 push pins on both sides. **See picture 3.**
- 5) Unplug both tail lamp harness connections.
- 6) Remove 4 fasteners holding each of the rear of the wheel well liners. (Rear 4 fasteners only) (1) 7mm head bolt and 3 screws. **See picture 4.**
- 7) Taking caution not to flex the fascia, grab the front of the rear fascia and pull outward to release the tabs. **See picture 5.**
- 8) Using two people, pull the rear fascia from the rear and remove. Place the fascia on a soft surface as installation of the new diffuser will be done off car. **See Picture 6.**
- 9) From the inside of the fascia, remove the honeycomb EA bracket attached to the OEM diffuser. This can be accomplished by leaving the wire harness attached to the bracket, but unplugging all connections to the lights. You will also need to remove the 4 bolts holding the bracket to the OEM diffuser. **See picture 7.**
- 10) Remove the OEM diffuser by sliding the tabs through the slots in the fascia and remove from the front. **See Picture 8.**
- 11) Remove the 4 clip nuts from the OEM diffuser as they will be used again in the installation process.

Installation Instructions-Rear Diffuser to Fascia

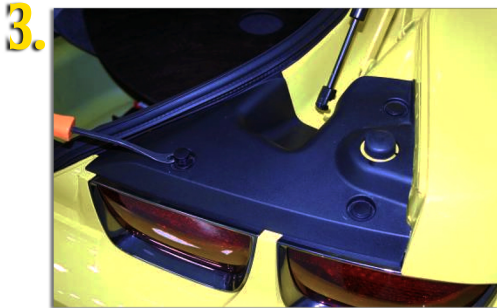
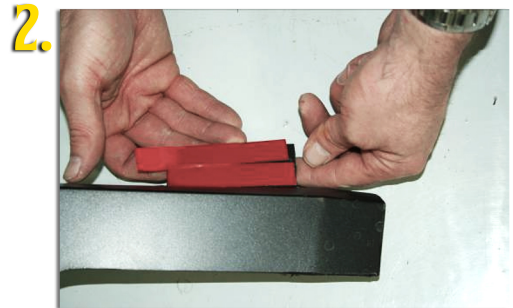
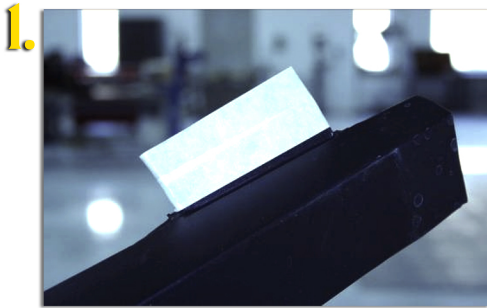
- 1) Take the inner section (B) of the diffuser and insert the (4) tabs through the outer section (A) of the Havoc diffuser. Install 4 (C) clips on the back of the diffuser making sure the clips fit tight against wall of the outer section. If the clips are not flush, trim a small amount of length off the tabs.
- 2) Take the Havoc rear diffuser and feed tabs through the slots in the fascia (opposite of removal process). Insert the 16 clips (C) over each of the tabs making sure that the angled section of the clip sits flush with the fascia . **See picture 9.**
- 3) Using clip (D), match up the 4 forward tabs and slide over the top of both, mating the inner and outer sections together. **See picture 10.**
- 4) Insert the 4 clip nuts removed from the OEM diffuser and attach to the 4 stand off's on the new diffuser. **See Picture 11.**
- 5) Install the honeycomb EA bracket reversing the removal process above. Make sure the 4 bolts removed in step 9 of the "Vehicle Prep and Part Prep", get re-installed to the new diffuser. Make sure all harnesses are properly secured to the lights.
- 6) Take the 2 taped sections and position so they are sitting inside the lower lip of the rear fascia. Remove the tape backing and firmly press so the tape adheres to the fascia. 35 lbs of pressure is recommended. **See picture 12.**
- 7) Dependent upon on driving conditions in your area, it is advised that you drill a hole through the upstanding flange on the front part of the diffuser, as well as

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through the wheel liner and connect using the supplied push pin. Insert the pushpin (G) through the wheel liner and into the flange.

NOTE: Holding the fascia in car position, make sure everything lines up before re-installing on the vehicle.

- 8) Install the fascia reversing the removal instructions.
- 9) Let vehicle sit for 12 hours before driving to allow for tape to properly cure and adhere to the paint surface.



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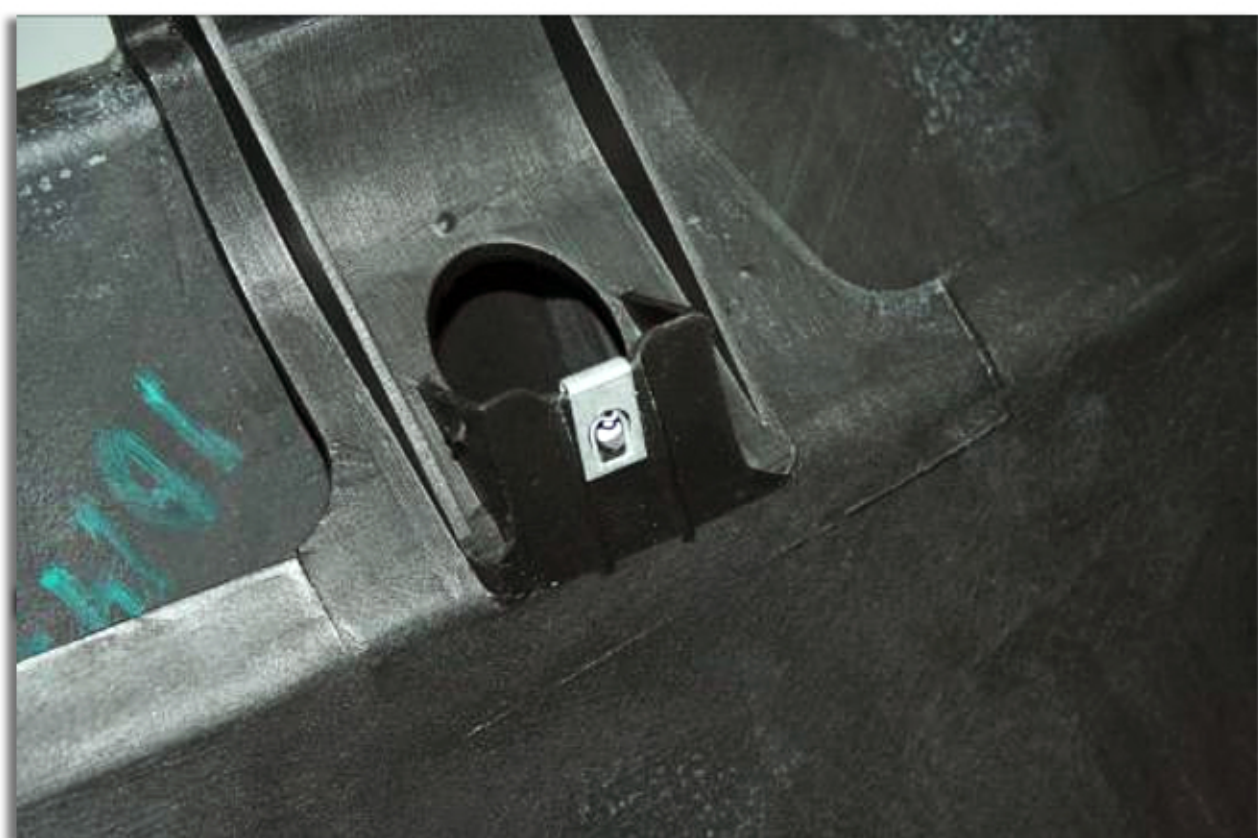
9.



10.



11.



12.

